

# Flexi-Coil Auger 10" x 20'



## Assembly Instructions

- **JAS2760A - Housing Kit**
- **JAS2784K - Hopper & Spout Kit**
- **JAS2785K - Hydraulic Kit**

## JAS2760A - Auger Housing Kit

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	JAS2254W	Tube Weldment, 20' X 10" Flexi-Coil Auger	1
2	JAS2754A	10' Poly Auger with stub shaft inserted	1
3	JAS2756A	Lever, Hydraulic Valve	2
4	JAS1213	Hydraulic Hose Clamp Bracket	1
5	JAS1216	Lock, Pivot Lock 10" Flexi-Coil Auger	2
6	JAS1215	Lock Pin, 10" Flexi-Coil Auger	1
7	JAS1218	Hopper Support Plate	2
8	JAS1219	Skid Mount Plate, Bearing and Hopper Mount	1
9	JAS1247	Mount Plate, Bearing and Hopper Mount	1
10	JAS1248	39" Rod, Hopper Mount	2
11	JAS1249	24" Rod, Hopper Mount	1
12	JAS1251	Nylon bushing, Flexi-coil Auger Cage	2
13	JAS2264W	Mounting Collar, Hopper, 10" Auger	2
14	JAS1258	Hook, Hopper Retainer	2
15	JAS2266W	Handle, Bottom of Hopper	1
16	JAS1253	Locking pin, hopper collar mount	1
17	L-003	L-003 Large Romafa Label	1
18	L-006	L-006 Caution Label, Unsecured Auger	1
19	L-025	L-025, Auger Direction	1
20	L-018	L-018, Caution, SecureAuger	1
21	L-019	L-019, Danger, Auger Entanglement	1
22	L-008	L-008 Warning Label, Electric Lines	1
23	SIBH-037-100-1-2-3	3/8"X 1" Hex Bolt NC SS	4
24	SINF-037-1-3	3/8" Flange Nut NC SS	4
25	SIBH-050-300-1-2-3	1/2"X 3" Hex Bolt NC SS	1
26	SINN-050-1-3	1/2" Nylon Lock Nut NC SS	5
27	SIWI-037-081-M-3	3/8" Flat Washer SS	9
28	SINN-037-1-3	3/8" Nylon Lock Nut NC SS	12
29	SIBH-031-250-1-2-3	5/16"X 2 1/2" Hex Bolt NC SS	2
30	SINN-031-1-3	5/16" Nylon Lock Nut NC SS	2
31	SISP-031-300-1	5/16" x 3" Spring Pin SS	1
32	SISP-031-137-1	5/16" x 1-3/8" Spring Pin SS	1
33	SIBH-050-175-1-2-3	1/2"X 2" Hex Bolt NC SS	4
34	SINK-125-1-3	1 1/4" Jam Nut NC SS	2
35	SINH-062-1-2-3	5/8" Hex Nut NC SS	12
36	SIWI-062-100-L-3	5/8" x 1" Flat Washer SS	12
37	SIBH-037-150-1-2-3	3/8"X 1-1/2" Hex Bolt NC SS	4
38	SIBC-037-125-1-1-3	3/8" X 1-1/4" Carriage Bolt NC SS	5
39	SISP-018-100-1	3/16" X 1" Spring Pin SS	1
40	SISP-018-175-1	3/16" X 1 3/4" Spring Pin SS	1
41	JAS5127K	Bearing Flange Kit - SUC205	1
42	SSUC205-16	1" Stainless Steel Self-Aligning Bearing	1

## JAS2784K - Hopper & Spout Kit

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
43	JAS1264	Hopper, 10" Auger	1
44	JAS2265W	Coarse Screen Weldment, 10" Auger	1
45	JAS1257	Pin, coarse screen, 10" auger	1
46	SICP-012-100-3	1/8" X 1" Cotter Pin SS	2
47	JAS1263	Spout for Auger, 8" I.D. x 24" Long	1
48	SHC-800	8" SS Hose Clamp	2

## JAS2785K - Hydraulic Kit

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
49	T00143P	Hydraulic Motor	1
50	JAS5185P	Hydraulic Directional Valve (AA55047)	1
51	HYDH-004	90" x 1/2" hydraulic line, JIC female swivel connectors - straight & 45°	2
52	1115-10-08	#10 Male ORB to #8 Male JIC Adapter	2
53	1115-08-08	#8 Male ORB to #8 Male JIC Adapter	2
54	HYDC-001	Double Hydraulic Hose Clamp	4

**IMPORTANT: APPLY ANTISIEZE TO ALL THREADED  
STAINLESS STEEL SURFACES TO PREVENT COLD WELD!**

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